

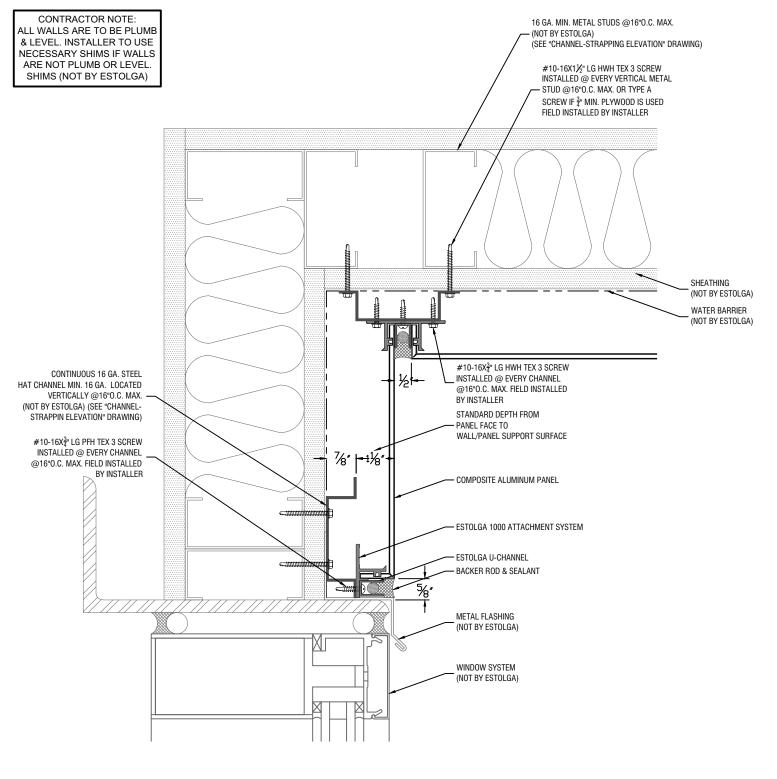
Base Detail



ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

TO PURCHASE ENGINEERED/FABRICATED PANEL SYSTEM, CONTACT ALLIED METAL: (888) 520-8800
TO PURCHASE ENGINEERED ESTOLGA ATTACHMENT SYSTEMS CONTACT WRISCO: (800)753-9400
TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING



Canopy Detail



ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

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TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING

CONTRACTOR NOTE: ALL WALLS ARE TO BE PLUMB & LEVEL. INSTALLER TO USE NECESSARY SHIMS IF WALLS ARE NOT PLUMB OR LEVEL. SHIMS (NOT BY ESTOLGA) BLOCKING/FURRING IF APPLICABLE METAL COPING (NOT BY ESTOLGA) (NOT BY ESTOLGA) CONTINUOUS 16 GA. STEEL HAT CHANNEL MIN. 16 GA. LOCATED VERTICALLY @16"O.C. MAX. (NOT BY ESTOLGA) (SEE "CHANNEL-STRAPPING ELEVATION" DRAWING) ROOFING MEMBRANE (NOT BY ESTOLGA) COMPOSITE ALUMINUM PANEL BACKER ROD & SEALANT ESTOLGA U-CHANNEL #10-16X3 LG HWH TEX 3 SCREW INSTALLED @ EVERY CHANNEL/STRAPPING @16"O.C. MAX. FIELD INSTALLED 1%"-| %" BY INSTALLER ESTOLGA 1000 ATTACHMENT SYSTEM #10-16 X_4^{3} LG PFH TEX 3 SCREW STANDARD DEPTH FROM INSTALLED @ EVERY CHANNEL PANEL FACE TO

Coping Detail-1



16 GA. MIN. METAL STUDS @16"O.C. MAX.

(SEE "CHANNEL-STRAPPING ELEVATION" DRAWING)

WALL/PANEL SUPPORT SURFACE

COMPOSITE ALLIMINUM PANEL

WATER BARRIER (NOT BY ESTOLGA) SHEATHING (NOT BY ESTOLGA)

(NOT BY ESTOLGA)

ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

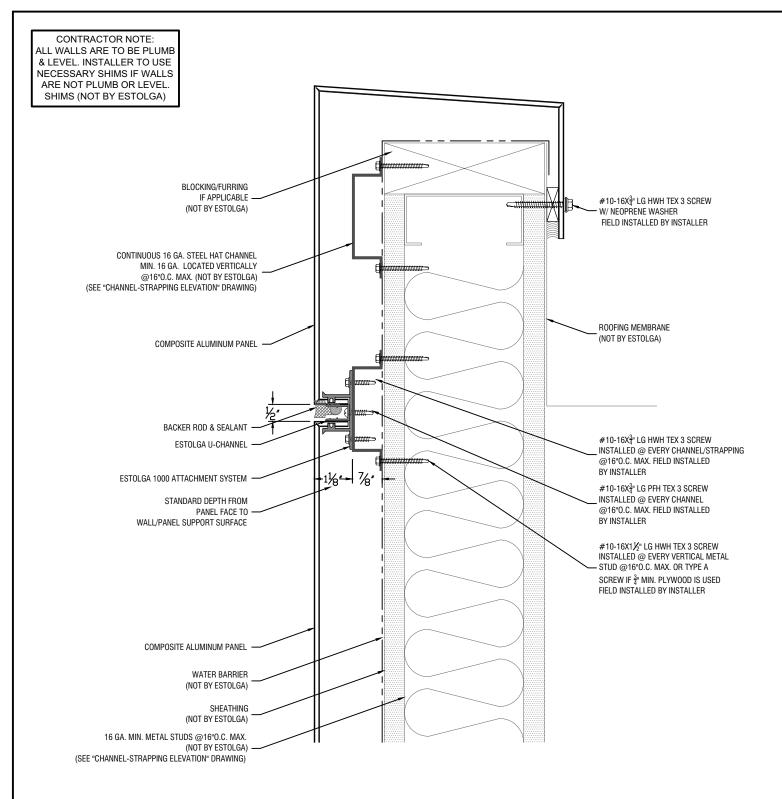
@16"O.C. MAX. FIELD INSTALLED

#10-16X11/2" LG HWH TEX 3 SCREW INSTALLED @ EVERY VERTICAL METAL STUD @16"O.C. MAX. OR TYPE A SCREW IF $\frac{3}{4}$ " MIN. PLYWOOD IS USED FIELD INSTALLED BY INSTALLER

BY INSTALLER

TO PURCHASE ENGINEERED/FABRICATED PANEL SYSTEM, CONTACT ALLIED METAL: (888) 520-8800 TO PURCHASE ENGINEERED ESTOLGA ATTACHMENT SYSTEMS CONTACT WRISCO: (800)753-9400 TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING



Coping Detail-2



ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

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PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING

& LEVEL. INSTALLER TO USE NECESSARY SHIMS IF WALLS ARE NOT PLUMB OR LEVEL. SHIMS (NOT BY ESTOLGA) SHEATHING (NOT BY ESTOLGA) WATER BARRIER (NOT BY ESTOLGA) COMPOSITE ALUMINUM PANEL -CONTINUOUS 16 GA. STEEL HAT CHANNEL MIN. 16 GA. LOCATED VERTICALLY @16"O.C. MAX. (NOT BY ESTOLGA) (SEE "CHANNEL-STRAPPING ELEVATION" DRAWING) 16" □.C. MAX. BACKER ROD & SEALANT -ESTOLGA U-CHANNEL -ESTOLGA 1000 ATTACHMENT SYSTEM STANDARD DEPTH FROM PANEL FACE TO WALL/PANEL SUPPORT SURFACE #10-16X11/2" LG HWH TEX 3 SCREW INSTALLED @ EVERY VERTICAL METAL STUD @16"O.C. MAX. OR TYPE A %⁴ SCREW IF $\frac{3}{4}$ MIN. PLYWOOD IS USED FIELD INSTALLED BY INSTALLER #10-16 $X_4^{3"}$ LG HWH TEX 3 SCREW INSTALLED @ EVERY CHANNEL @16"O.C. MAX. FIELD INSTALLED BY INSTALLER #10-16 X_4^3 LG PFH TEX 3 SCREW INSTALLED @ EVERY CHANNEL @16"O.C. MAX. FIELD INSTALLED BY INSTALLER 16 GA. MIN. METAL STUDS @16"O.C. MAX. -16" □.C. MAX.-(NOT BY ESTOLGA) (SEE "CHANNEL-STRAPPING ELEVATION" DRAWING)

Inside Corner Detail



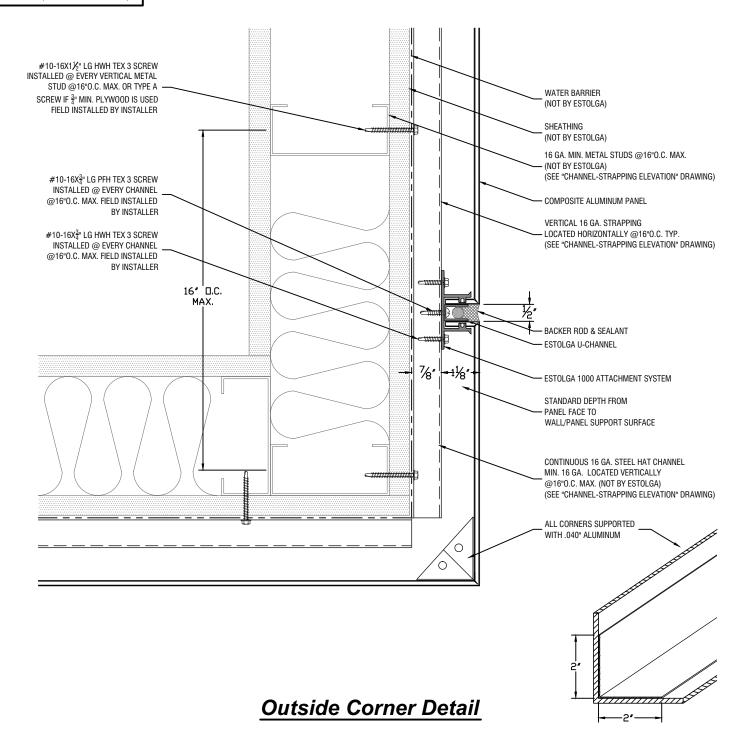
CONTRACTOR NOTE: ALL WALLS ARE TO BE PLUMB

ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

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TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING

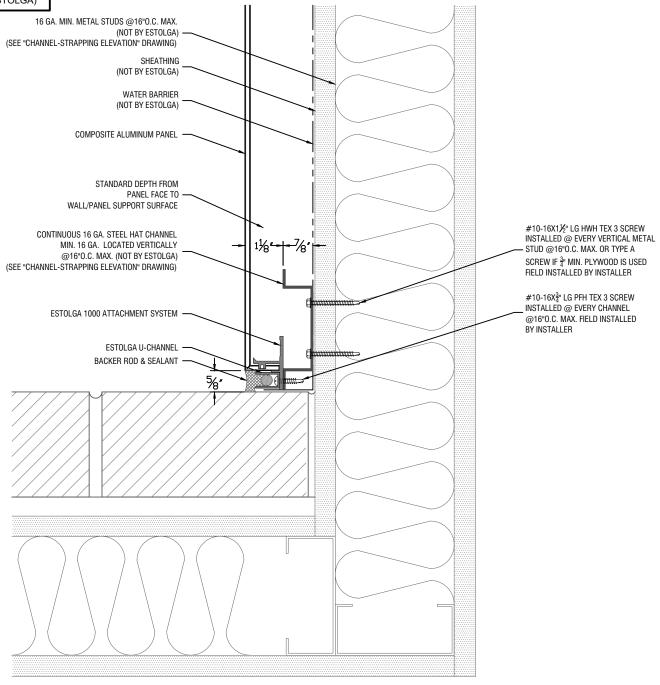




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TESTED ASTM E-330 . ASTM E-331. ASTM E-283. AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING



Plan Detail @ Adjacent Wall

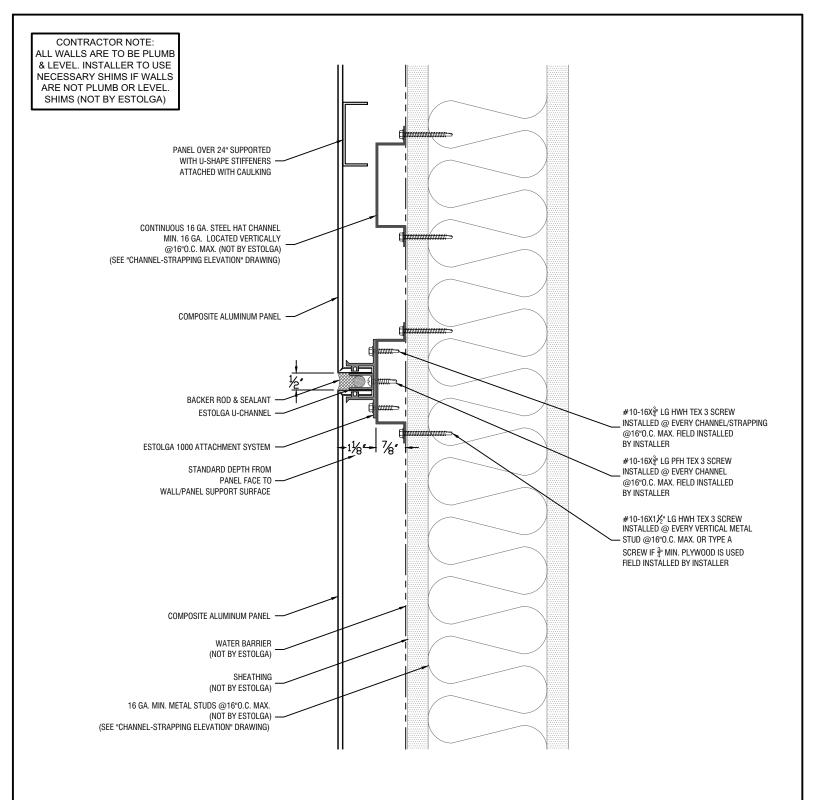


ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

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TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING



Typical Horizontal Joint Detail

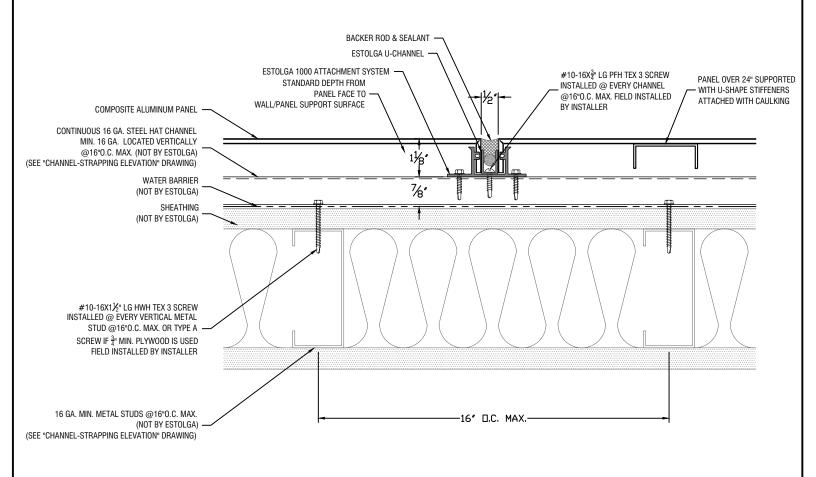


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TO PURCHASE ENGINEERED ESTOLGA ATTACHMENT SYSTEMS CONTACT WRISCO: (800)753-9400

TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING



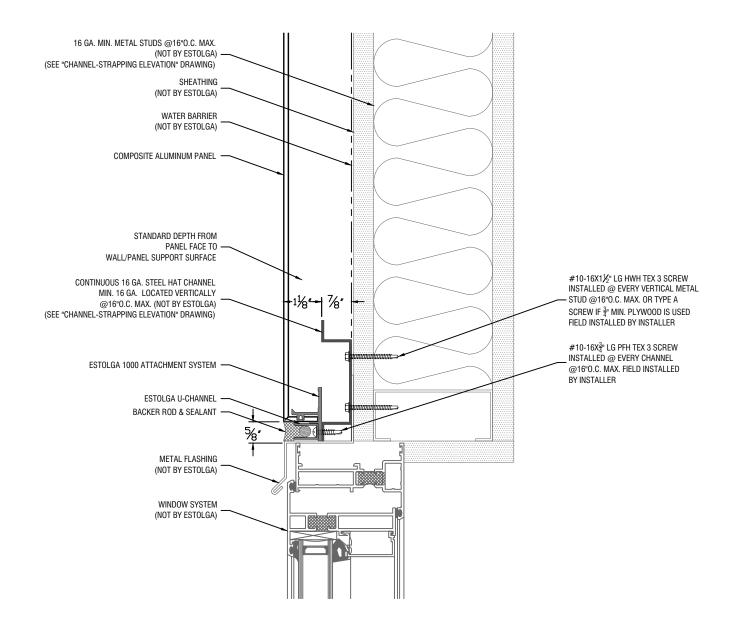
Typical Vertical Joint Detail



ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

TO PURCHASE ENGINEERED/FABRICATED PANEL SYSTEM, CONTACT ALLIED METAL: (888) 520-8800
TO PURCHASE ENGINEERED ESTOLGA ATTACHMENT SYSTEMS CONTACT WRISCO: (800)753-9400
TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING



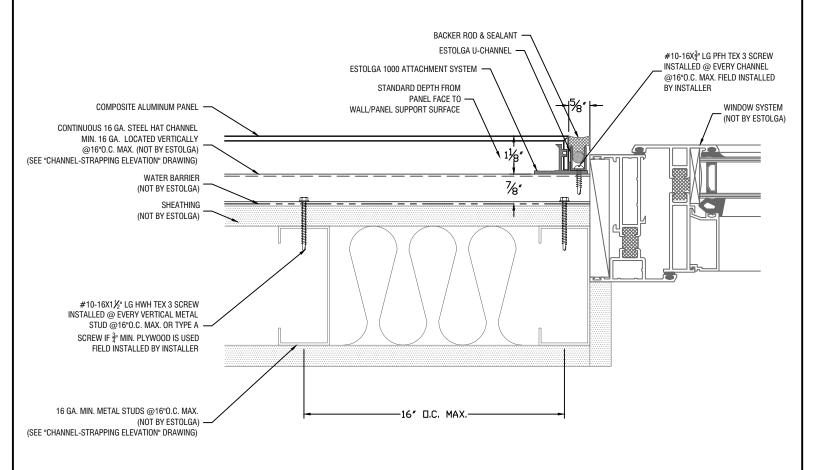
Window Head Detail



ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

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TO PURCHASE ENGINEERED ESTOLGA ATTACHMENT SYSTEMS CONTACT WRISCO: (800)753-9400
TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING



Window Jamb Detail



ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

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TO PURCHASE ENGINEERED ESTOLGA ATTACHMENT SYSTEMS CONTACT WRISCO: (800)753-9400
TESTED ASTM E-330, ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING

CONTRACTOR NOTE: ALL WALLS ARE TO BE PLUMB & LEVEL. INSTALLER TO USE NECESSARY SHIMS IF WALLS ARE NOT PLUMB OR LEVEL. SHIMS (NOT BY ESTOLGA) WINDOW SYSTEM (NOT BY ESTOLGA) METAL FLASHING (NOT BY ESTOLGA) #10-16X3" LG PFH TEX 3 SCREW INSTALLED @ EVERY CHANNEL @16"O.C. MAX. FIELD INSTALLED ESTOLGA 1000 ATTACHMENT SYSTEM BY INSTALLER 1 7%" CONTINUOUS 16 GA. STEEL HAT CHANNEL -1<mark>1⁄8*</mark> #10-16X11/2" LG HWH TEX 3 SCREW MIN. 16 GA. LOCATED VERTICALLY INSTALLED @ EVERY VERTICAL METAL @16"O.C. MAX. (NOT BY ESTOLGA) STUD @16"O.C. MAX. OR TYPE A (SEE "CHANNEL-STRAPPING ELEVATION" DRAWING) SCREW IF $\frac{3}{4}$ MIN. PLYWOOD IS USED FIELD INSTALLED BY INSTALLER STANDARD DEPTH FROM PANEL FACE TO WALL/PANEL SUPPORT SURFACE COMPOSITE ALUMINUM PANEL WATER BARRIER (NOT BY ESTOLGA) SHEATHING (NOT BY ESTOLGA) 16 GA. MIN. METAL STUDS @16"O.C. MAX. (NOT BY ESTOLGA) (SEE "CHANNEL-STRAPPING ELEVATION" DRAWING)

Window Sill Detail



ESTOLGA® 1000 WET SEAL SYSTEM (SYSTEM INSTALLED ON CONTINUOUS HAT CHANNEL)

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TO PURCHASE ENGINEERED ESTOLGA ATTACHMENT SYSTEMS CONTACT WRISCO: (800)753-9400

TESTED ASTM E-330 , ASTM E-331, ASTM E-283, AAMA-508

PATENTED PRODUCTS 7.621.084, 084 B2, 7.472.521, 521 B2, 8.127.507, 8.015.917 PATENT PENDING, DESIGN PATENT PENDING